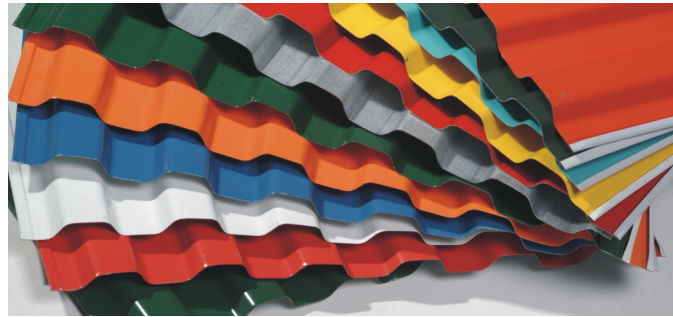


color

swatch chart



Super Durable Polyester Paint... the 3rd Generation in Paint Systems From Roll Up Doors Direct*

First generation doors used polyester paint, and second generation used a siliconized polyester. Now there's a more flexible, longer warranty alternative: Super Durable Polyester paint.

Super Durable Polyester paint offers greater flexibility, corrosion resistance and hardness... all important features when you consider the daily wear and tear on your steel doors.

Our coil coating color selections are available for 26 gauge material, such as sheet doors and filler panels with component parts manufactured by Roll Up Doors Direct. While color names listed here may be identical to other companies, Roll Up Doors Direct does not guarantee an exact color match.

All Super Durable Polyester paint colors shown are stocked as standard colors and backed by a film integrity warranty for forty (40) years guaranteed to hold up against peeling, cracking, blistering, flaking, splitting or delaminating. In addition, these colors are guaranteed not to fade or change color for twenty-five (25) years. Refer to the complete official warranty in this brochure.

Special colors not shown here or custom-matched colors are available and may require a minimum order, additional charges and/or extended lead time. Limits of the special color warranty against chalking, checking, cracking, fading and peeling may vary based on the coating process and pigmentation properties of that color. Contact a sales representative for details.

**Color chart is for representation only and should not be used for exact color match.*

White

Silhouette Gray

Polar Blue

Royal Blue

Forest Green

Evergreen

Fern Green

Dark Teal

Teal

Marine Green

Glossy White

Buckskin

Desert Tan

Sandstone

Continental Brown

Bronze

Cedar Red

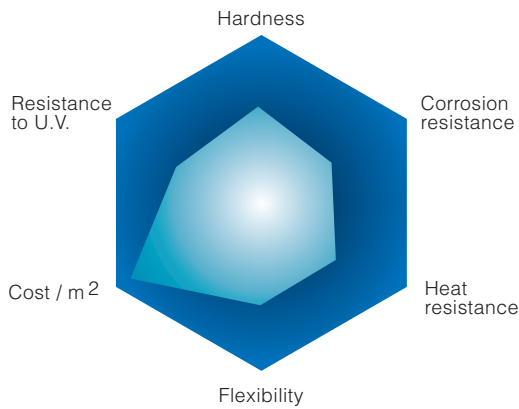
Valentine Red

Tangerine

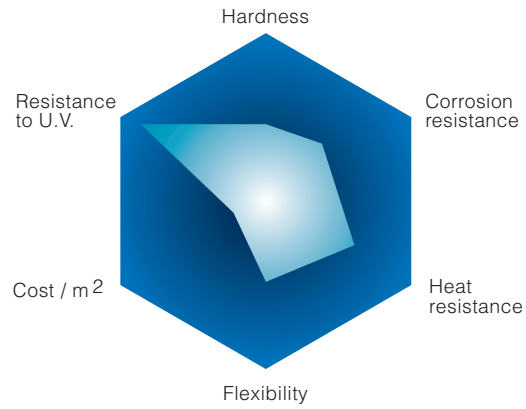
Sunset Orange

Super Durable Polyester paint is a complete coating system, consisting of primers and topcoats which together give a paint film with optimal characteristics. With Super Durable Polyester paint systems, we offer uncompromising quality and uncompromising economy.

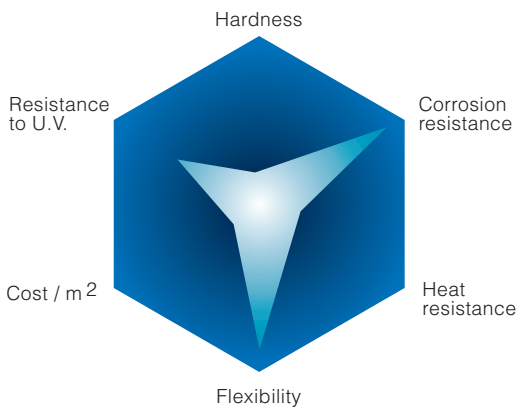
Polyester



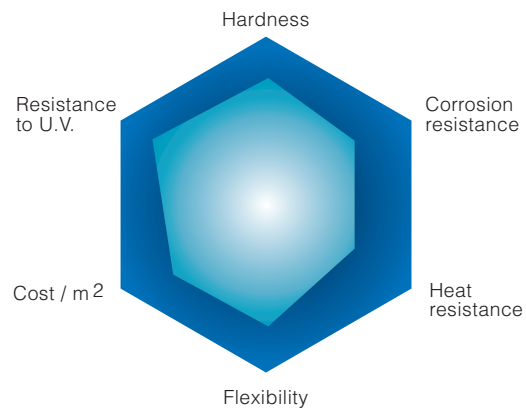
P.V.D.F



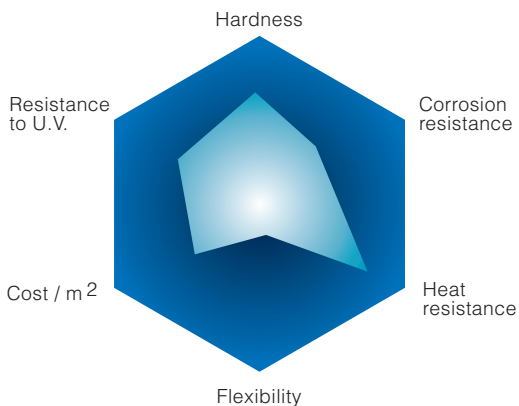
P.V.C. Plastisol



BeckryTech* Super Durable Polyester



Silicone Polyester



Each class of coatings has its own strengths – and weaknesses. To illustrate, see the above profiles of the range of coatings in the form of hexagonal diagrams, where each six points of the hexagon represents a performance scale for one particular property. In this format, the ideal coating would be represented by the largest possible regular hexagon. The superb all-round performance of the Super Durable Polyester paint system establishes a new level of quality... quality that increases the life span of your door coating.

limited paint warranty

Roll Up Doors Direct's complete line of standard stocked color selections consisting of superior Super Durable Polyester coatings, applied to steel for doors, fascias or hallway system-fabricated parts, will meet the following standards from the date of installation:

- Will not peel, crack, blister, flake, split or delaminate (except for such crazing or slight cracking as may occur on tightly roll-formed edges, brake bends, or embossing at the time of forming pre-painted sheet and is accepted as standard and will not constitute a basis for a complaint under this limited warranty) for a period of forty (40) years from the date of application of product to the metal.
- Will not, if such products are identified as Standard Warranty on the Material Specification Sheet, fade or change color in excess of five (5) delta E Hunter units when applied on Vertical Exposure (on clean surfaces after removing dirt, other deposits and chalk per ASTM D 3984) as measured by Hunter Colorimeter D-25 or equivalent calculated in accordance with NCCA Bulletin I-1 (Reference ASTM D1482-57-T) and NCCA Prismatic Color Difference Booklet, Paragraph 3, Page 1, and will not chalk more than eight (8) units, ASTM D 4214-89 Method A, for twenty-five (25) years from date of application.
- Will not, if such products are identified as Standard Warranty on the Material Specification Sheet, fade or change in color in excess of seven (7) delta E Hunter units when applied on Non-Vertical Exposure (on clean surfaces after removing dirt, other deposits and chalk per ASTM D 3984) as measured by Hunter Colorimeter D-25 or equivalent calculated in accordance with NCCA Bulletin I-1 (reference ASTM D1482-57-T) and NCCA Prismatic Color Difference Booklet, Paragraph 3, Page 1, and will not chalk more than six (6) units, ASTM D 4214-89, Method A, for twenty-five (25) years from date of application.
- Will not, if such products are identified as Non-Standard Warranty on the Material Specification Sheet, fade or change in color in excess of V delta E Hunter units when applied on Vertical Exposure and N delta E Hunter units when applied on Non-Vertical Exposure as measured by Hunter Colorimeter D-25 or equivalent calculated in accordance with NCCA Prismatic Color difference booklet, paragraph 3, page 1, for [Y] years from application (the values of V, N, Y shall be communicated to Customer in writing before such a product is manufactured by paint manufacturer) and will not chalk more than C units, ASTM D 4214-89, Method A, for Y years from date of application.



(continued)

Roll Up Doors Direct

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limited

paint warranty (continued)

In the event of a complaint, Roll Up Doors Direct and its vendor shall be given permission to access the product pertaining to the coil coating in question to determine the exact cause of failure. ASTM and NCCA testing procedures will be used.

Should the coil coating fail to comply with this limited warranty, Roll Up Doors Direct shall transfer the agreed upon liability for compliance to our paint vendor, who at their option, will pay for labor and material reasonably necessary to repaint, repair or replace the building part showing the failure. However, in order for the warranty to be in effect, you, the customer, must notify Roll Up Doors Direct in writing of the failure within thirty (30) days of the discovery of such problem and provide proof of purchase. Should the coil coating vendor repaint, normal painting practice or other suitable alternatives will be used. This warranty applies to the part repainted, repaired or replaced by Roll Up Doors Direct's coating vendor, but only for the unexpired portion of the warranty period applicable to the original part.

This limited warranty does not apply to circumstances which we do not control, including:

- Fire or other casualty or physical damage;
- Unusual harmful fumes or foreign substances in the atmosphere, standing water or direct salt spray;
- Mishandled products, e.g., any product which has been abused, altered, modified, used in a matter not originally intended, or stored contrary to Janus instructions, including:
 - Damage to the product caused by condensation attributable to improper packaging, handling, shipping, processing, and/or installation;
 - Damage due to failure of the substrate.

This warranty will apply only to metal that is used on property located within the Continental United States, Alaska and Canada.

This warranty only applies to the following standard colors: Silhouette Gray, Buckskin, Polar Blue, Desert Tan, Continental Brown, Bronze, Cedar Red, Marine Green, Fern Green, Forest Green, Royal Blue, Evergreen, Teal, Dark Teal, Valentine Red, Tangerine, Sunset Orange, U-Haul Orange, Safety Yellow, White and Glossy White. For colors not specified herein, contact Roll Up Doors Direct to obtain special warranty information.

This warranty, extended by Roll Up Doors Direct, is backed completely and based solely on the warranty extended to Janus International by its coil coating vendor. Roll Up Doors Direct makes no other obligations. No warranty or guarantee is expressed or implied. Fitness and merchantability are excluded. Neither we, nor our vendor, have any other liability with respect to the coil coatings, whether based on warranty, negligence or other legal theory. We have no liability for consequential damages. This is the complete warranty. It sets out all Roll Up Doors Direct's obligation and Roll Up Doors Direct's vendor's obligation regarding the coil coatings.

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