

**DOOR INSTALLATION INSTRUCTIONS**  
**SERIES 1000**

**800123-0000**

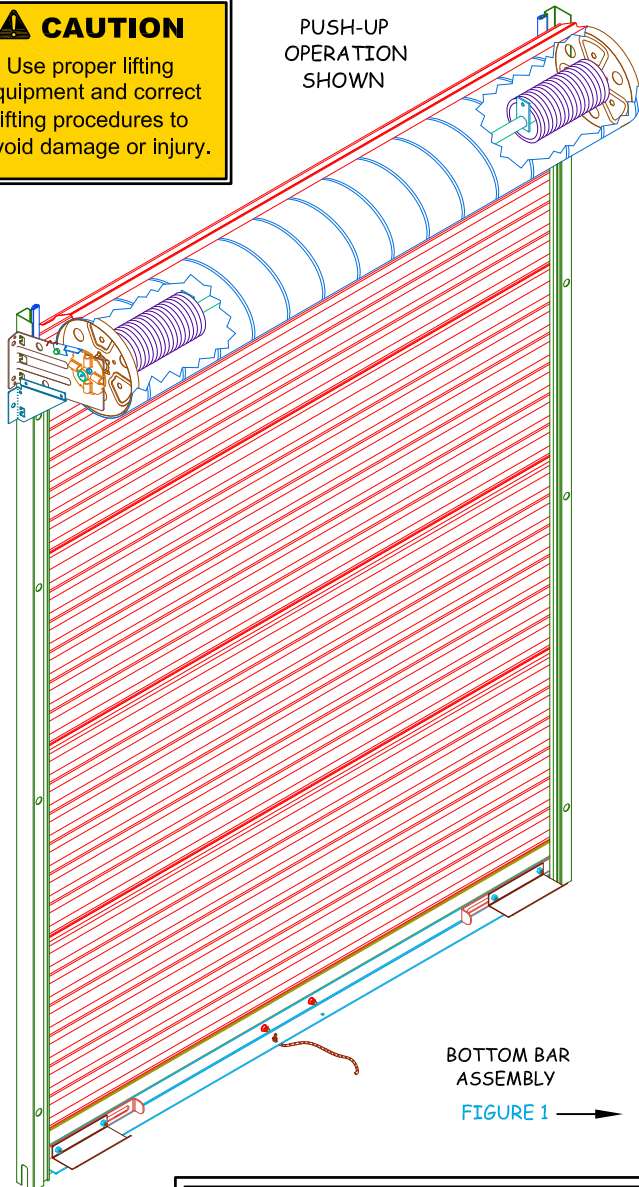
**WARNING**

A rolling door is a large heavy object that moves with the help of springs under extreme tension. Moving objects and springs under tension can cause serious injuries or death. For your safety and the safety of others, follow these instructions.




**CAUTION**

Use proper lifting equipment and correct lifting procedures to avoid damage or injury.

PUSH-UP OPERATION SHOWN

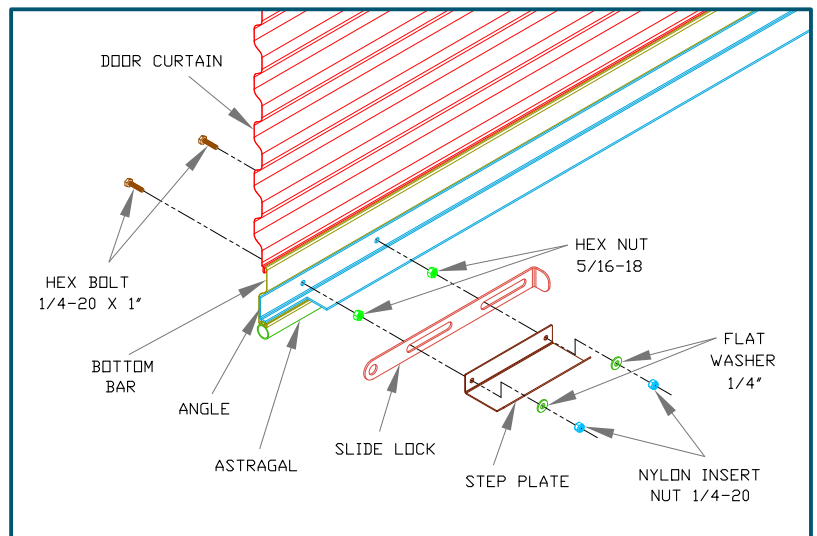


**BOTTOM BAR ASSEMBLY**  
**FIGURE 1**

POTENTIAL HAZARD	EFFECT	PREVENTION
 MOVING DOOR	CAN CAUSE SERIOUS INJURY OR DEATH	DO NOT stand or walk under moving door. Keep door in full view and free of obstructions while operating.  DO NOT allow children to operate the door or door controls.
 ELECTRIC SHOCK	CAN CAUSE SERIOUS BURNS OR DEATH	Turn off electrical power before removing operator cover. Operator must be electrically grounded.
 EXTREME SPRING TENSION	CAN CAUSE SERIOUS INJURY OR DEATH	Installation, repairs and adjustments must be made by a trained rolling service door systems technician using proper tools and instructions.  DOOR MUST BE FULLY OPENED WHEN MAKING ADJUSTMENTS.

**TABLE 1: Wall Fasteners for jamb attachment of Brackets and Guides**

ITEM	JAMB	FASTENERS	DRILL SIZE
Brackets	Steel	1/4-14 x 1" TEKS Screw	None
	Concrete or Filled Block	3/8" x 1-3/4" Powers Wedge-Bolt	Powers 01316
	Wood	3/8-7 x 3" Lag Screw	None
Guides	Steel	1/4-14 x 1" TEKS Screw	None
	Concrete or Filled Block	1/4" x 1-3/4" Powers Wedge-Bolt	Powers 01314
	Wood	3/8-7 x 3" Lag Screw	None



**IMPORTANT NOTE:** Do not cut tape and plastic wrap that holds the door in a roll until you are directed to do so in step 6B. Roll Up Doors Direct cannot guarantee or accept responsibility for doors that are not installed as directed. Please read and understand all instructions before beginning the installation process.